Polyvinyl chloride NORVIC® SP767RA PROCESSA+

**Description:**
NORVIC® SP 767RA PROCESSA+ is an homopolymeric PVC resin obtained by the suspension polymerization process, of high volumetric density, high degree of gelation, high output rate in rigid extrusion (powder compounds) and good thermal stability.

**Applications:**
Extrusion of rigid pipes

**Technical Specifications:**

<table>
<thead>
<tr>
<th></th>
<th>Value</th>
<th>Unit</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>K Value</td>
<td>66.5 - 68.0</td>
<td>-</td>
<td>DIN 53726</td>
</tr>
<tr>
<td>Volatile Content</td>
<td>≤0.3</td>
<td>%</td>
<td>JIS K-6721</td>
</tr>
<tr>
<td>Particles &gt; 250 µm</td>
<td>≤3</td>
<td>%</td>
<td>ASTM D-1921-A</td>
</tr>
<tr>
<td>Particles &gt; 63 µm</td>
<td>≥98</td>
<td>%</td>
<td>ASTM D-1921-A</td>
</tr>
<tr>
<td>Bulk Density</td>
<td>0.56 ± 0.02</td>
<td>g/cm³</td>
<td>ASTM D-1895-A</td>
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</tbody>
</table>

**Packaging and Storage:**
SP 767RA PROCESSA+ resin is supplied in 25 kg paper bags or 1300 kg supersacks. Other bulk packaging options are also available. The PVC resin must be stored at temperatures under 50°C, and protected from direct sunlight, moisture and over pallets in order to avoid direct contact with the soil.

**Shelf Life:**
Three (3) years, since the recommended storage conditions are respected.

**Precautions and Safety:**
Please refer to the Material Safety Data Sheet.

**Final Comments:**
1. SP 767RA PROCESSA+ is an inert and non-toxic PVC resin, once its formulation composition is free of toxic compounds.
2. This resin does not contain the substance bisphenol A (BPA, CAS#80-05-7) in its composition.
3. The data and information contained in this information record represent our current knowledge and serve just as a guide for our product applications.
4. In the event of any doubt on their use please contact our Technical Servicing Department on +55-11-3576-9999 or e-mail pvc@braskem.com.br.